

*the***ultimate**[®]
collection



Heritage Style ♦ High Security ♦ Energy Efficient
PVC-u Windows & Doors



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The Alternative to Timber

As the name suggests, the Ultimate Heritage Collection is a range of elegant windows and doors that are packed with the characteristics and charm of period timber windows.

Less obvious perhaps is that every window and door shown throughout this brochure is manufactured, not with timber but using a specialist range of advanced PVC-u profiles. Indeed, the GENUS Flush Sash window is assembled using traditional joinery techniques.

Considerable care has been taken to capture the charm and elegance of timber, even down to the tactile woodgrain finish, but combine this with the advanced low maintenance qualities associated with modern day PVC-u products.

This versatile collection includes a number of options from the fundamental choice of sash style through to your choice of finish from the subtle colour palette. The result of this is a range that will suit a multitude of property styles and this will be evident as you browse through this brochure.

Choice of three sash options

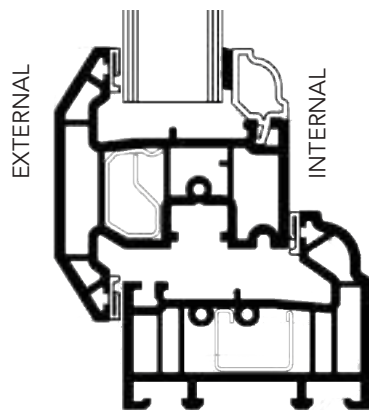
In order to cater for a diverse range of property styles, the Ultimate Heritage Collection offers you the choice of three sash options.

All three options utilise the same thermally efficient chambered outer frame and all provide a beautiful white woodgrain ovolo sculptured finish on the inside.

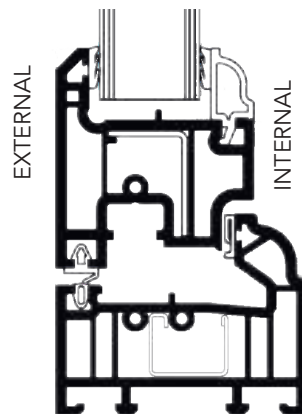
Equally, all options include dummy sashes on any fixed windows, providing a balanced appearance and equal sight lines between your chosen configuration of fixed and opening windows. All options are also available in the same Heritage range of colours and with the same optional finishing touches such as Georgian bar detailing and your choice of elegant furniture.

This however is where the similarities end and the clear distinction between the three sash options becomes apparent. Whilst the rebated sash lips over the outer frame giving a picture frame effect, the flush sash remains in line with the outer frame offering a slimmer appearance. You then have the option of GENUS, offering scribed and milled butt joints to the outer frame and sash for the truly authentic timber look.

Browsing through, you will find many photos to inspire you and help you to decide on the right choice for your home.



Ultimate Heritage
with **Rebated Sash**



Ultimate Heritage
with **Flush Sash**



Ultimate Heritage with **Rebated Sash**

Showing bevelled putty lines externally offering the picture frame effect and an elegant White Woodgrain ovolo sculptured finish inside.



Welded joints on both
outer frame and Rebated Sash



Ultimate Heritage with **Flush Sash**

Showing optional bevelled putty line Georgian Bars. The Flush Sash remains in line with the outer frame externally. White Woodgrain ovolo sculptured finish inside.



Welded joints on both
outer frame and Flush Sash



Ultimate Heritage with **Flush Sash and GENUS Joinery**

Engineered using traditional joinery techniques with scribed and milled butt joints providing the ultimate timber effect window. White Woodgrain sculptured finish inside.



Scribed and milled butt joints on both
outer frame and Flush Sash



The Heritage Colour Palette

In previous years it was a given that new windows would always be replaced with like-for-like, which in most cases meant white PVC-u.

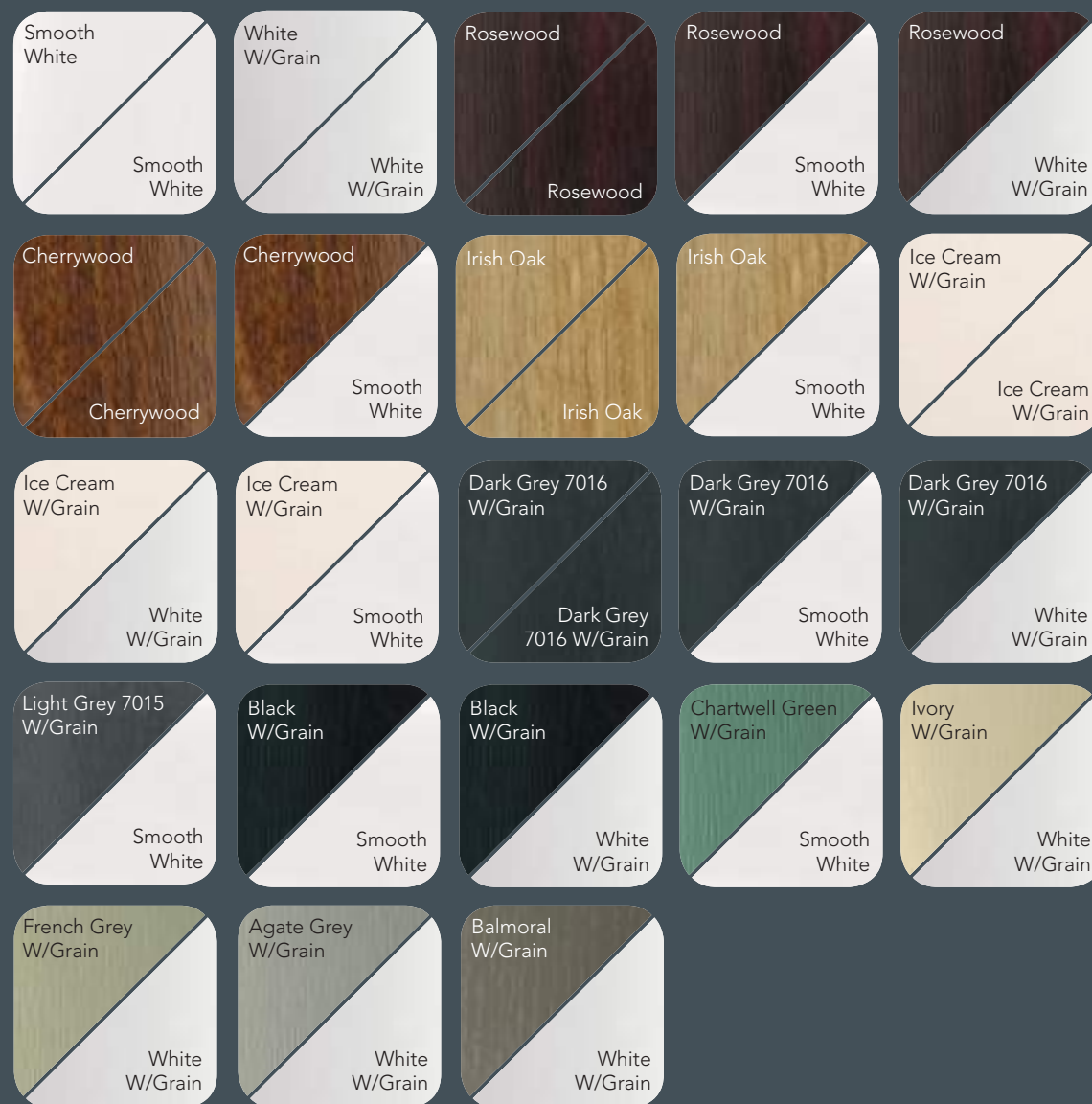
But in recent years there has been a colour revolution and whilst white PVC-u is still going strong, today there is a myriad of other options available from dark anthracite greys, through to beautiful and elegant creams, all the way through to soft greys and greens.

Regardless of your property style and age the Ultimate Heritage Collection allows you to make a statement with colour on the outside but still maintain a fresh but subtle white woodgrain finish on the inside. French Grey or Agate Grey might work to enhance your property from the outside, but white is incredibly versatile as an interior colour and works well with just about any colour scheme, which will inevitably change over time.

Consider the character of your property – some properties in the UK will be bound by listed building rules that prohibit certain decisions around a property's exterior appearance – while this is unlikely to be the case in many instances, it's always wise to consider the age and style of your property before you make your final decision.

There are many properties in the UK that would really benefit from the use of these alternative shades to enhance their period features – so don't be afraid to explore this option.

Likewise, if your mid-50s semi is crying out for a style statement, you might want to consider a smooth anthracite grey – against a traditional British brick, the grey is incredibly pleasing on the eye and can deliver an instant wow to any property.



Due to possible variations in the printing process, please refer to physical colour swatches for an accurate representation of the above colours.



Security

The very latest security features have been engineered to fit all styles of Ultimate Heritage Windows, to ensure your safety and security is never compromised.

With the simple turn of a handle, every window is secured by a multi-point locking system, securing points on all four sides of the opening sash.*

For your safety, high security fire escape / easy clean hinges are fitted as standard to all side-opening windows.

These will open fully to give you an alternative means of fire escape (dependent on window size) and can slide towards the centre to allow easy external cleaning.

'PRESS' the release clips located on the top and bottom hinges and simply slide the window across for easy external cleaning. The window will automatically realign upon closing.

The release clip is clearly marked with the word 'PRESS' as shown right.



BS 7412
KM 36014



BS 7412/PAS24
KM 36015

* Shoot bolt and night vent functionality are dependent on the dimensions of an opening sash. Therefore small sashes may not have one or both of these functions. Limited night vent locking available on French Casement windows; master sash only on rebated sash French Casements and none on flush sash French Casements.



Ultimate Heritage windows offer you a choice of three handle designs; Push Button Locking Handles, Tear Drop Handles or Monkey Tail Handles. All three designs are available in multiple finish options so you are able to choose the perfect handle to complement your window style and other existing interior furniture.



White



Black



Chrome



Gold



Graphite



Satin



Bronze



Antique
Black



Chrome
Teardrop Handle



Gold
Teardrop Handle



Graphite
Teardrop Handle



Antique Black
Teardrop Handle



Chrome
Monkey Tail Handle



Gold
Monkey Tail Handle



Graphite
Monkey Tail Handle



Antique Black
Monkey Tail Handle

A photograph of a two-story stone house with a red tiled roof. The house features several windows with white frames, some of which are Ultimate Heritage windows with rebated sashes. A conservatory is attached to the right side of the house. The house is surrounded by greenery, including a large yellow-green shrub on the left and a tall evergreen in the center. A satellite dish is mounted on the roof. The sky is blue with white clouds.

A lovely example of Ultimate Heritage windows with the rebated sash option installed in a Lincolnshire property.

The home owners chose Agate Grey which looks spectacular alongside the stone and roof tile colours.

Ultimate Heritage with **Rebated Sash**

The Ultimate Heritage Collection is designed to offer an innovative, low maintenance yet high performance alternative to traditional timber joinery.

A crucial design aspect that helps to create the timber look is the use of 'dummy sashes' where no opening window is required.

Examples of this are pictured below where the two outer sashes are designed to open but the middle sashes do not. 'Dummy sashes' are used in the middle to give the impression of an opening sash and consequently keep the appearance identical to the two outer opening sashes.

The use of 'dummy sashes' is standard across the Ultimate Heritage Collection and ensures a balanced design with equal sight lines throughout.





Here we see another great illustration of Ultimate Heritage 'dummy sashes' from both outside and inside perspective. As you can see by the positioning of the ornate Monkey Tail handles, the two outer sashes are both opening windows with the centre sash fixed.

This installation also shows how Ultimate Heritage Windows provide a subtle splash of colour outside (in this case Agate Grey) but always maintaining a neutral fresh White Woodgrain finish on the inside.







For a cottage style appearance, the Ultimate Heritage Rebated window, finished in one of the available subtle woodgrain colours such as Ice Cream or French Grey will add charm and character to a property.



Optional Georgian Bars will enhance the character further and provide a strong sense of period identity, particularly important if you are replacing 'like for like' and trying to emulate the traditional timber joinery that you are replacing.



Ultimate Heritage with **Flush Sash**





SUBTLE ICE CREAM FINISH

Close up showing the subtle exterior Ice Cream Woodgrain finish as well as the clean bevelled lines and how the sash sits perfectly flush within the window frame.



NEUTRAL INTERIOR

Neutral and fresh White Woodgrain internal finish, showing the ornate sculptured detail around the frame and Georgian bar layout.



TIMBER STYLE DETAILS

Elegant external putty line Georgian bars to add character and complement the style of the property as well as those surrounding it.



DEEP TIMBER LOOK CILLS

The timber style features are carried right through to the cills. The Ultimate Heritage Collection offers you a timber look PVC-u cill option, deeper in proportions to standard PVC-u cills in order to complete the timber look.

Elegance and simplicity with the Ultimate Heritage Flush Sash

Here we have a beautiful example of Ultimate Heritage Flush windows, installed in a four bedroom detached property in a Nottinghamshire conservation village.

The property is less than 20 years old but has been designed to be in keeping with the style of the sixteenth century manor house in whose original driveway the house has been built.

The owners knew they needed to replace the original windows and wanted to give their house the wow factor but were also mindful of the need to be sympathetic to the style of the older properties surrounding them in the village. That's when they started looking at woodgrain effects and were introduced to the Ultimate Heritage Collection.

They opted for a flush casement style in Ice Cream woodgrain on the outside face to create the impression of wooden windows. As with all Ultimate Heritage woodgrain windows, the inside face is kept to a neutral White Woodgrain finish for a bright and spacious feel and to complement neutral décor.

To the front, the owners chose to have two horizontal Georgian bars to add character to the property and to reflect the traditional styles of many of the houses in the village. To the rear they wanted an uninterrupted view of the garden, so decided not to have Georgian bars on those windows.

The owners also decided on the colour matched timber look cill option to ensure continuity of the style. In all, a fully timber look PVC-u product, but without the painting required to preserve it.





Versatility

Because of the varied colour palette and range of design options, Ultimate Heritage Flush windows are equally well placed in a period country cottage to a modern housing development.





Equal Sightlines

With its symmetrical frontage, this property perfectly highlights the aesthetic benefit of using dummy sashes in non-opening windows.

By using dummy sashes, all of the windows share the same appearance as the opening sashes, therefore creating symmetry and continuous lines throughout that we refer to as equal sightlines.

Elegant handles complete the simple but stylish look.





Two great examples here of how Ultimate Heritage Flush windows can either completely transform and modernise a property or conversely be used to recreate period timber windows in a more durable, energy efficient and lower maintenance material.



This beautiful property is located in the heart of an idyllic National Park. The owners chose to replace their previous timber windows with Rosewood Flush Sash windows, also with the added benefit of triple glazing, vastly improving the windows energy efficiency.



Benefits far beyond aesthetics

On many properties, windows can make up a vast proportion of the surface area. It's only natural therefore they can have a big impact on the level of maintenance required over time.

As a purpose designed PVC-u alternative to timber, the Ultimate Heritage Collection has been engineered to provide the aesthetics of timber but with the thermal performance, security and durability offered by the latest PVC-u windows and doors.



Ultimate Heritage flush windows can be configured in both vertical and horizontal opening styles, both with dummy sashes in the fixed windows to maintain balanced sightlines.





GENUS



For the ultimate timber look window, you have the option of choosing the Heritage flush sash complete with Genus joinery. These windows look, feel and are made just like their timber counterparts.

Scribed and milled butt joints to both the inside and outside of the outer frame and sash make it difficult to distinguish these from timber windows.

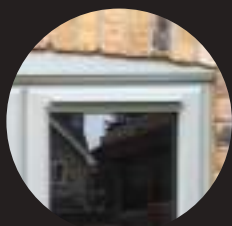


Trickle Ventilation

As of 15th June 2022, Approved Document F of the Building Regulations that specifically relates to ventilation, requires that adequate ventilation is provided throughout a property.

Ultimate Collection Windows are able to meet these requirements with efficient, safe and secure trickle vents, installed into either the sash or outer frame.

Ventilators match to your chosen frame colour and the hooded external canopy prevents water and insects from entering the home.



Trickle vent through a Rebated Sash



Trickle vent through the Flush Sash outer frame



Internal vent (same for concealed)

Concealed Ventilation

Heritage windows also offer you the option of concealed ventilation. The ventilation is built into the head of the outer frame which is concealed by a full width aluminium exterior canopy, colour and finish matched to your window frames.



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EXCLUSIVE











Genus Flush Sash in Cream,
installed in a conservation
area in the North Yorkshire
Moors National Park



Ultimate Heritage Doors

The Ultimate Heritage Door Collection includes a range of 25 versatile PVC-u door styles, thoughtfully designed to emulate the aesthetic character of timber doors but with the added security benefits and low maintenance qualities that modern day living demands.

Optional DeepTimber Look Midrail

Ultimate Heritage Doors are engineered with a slimline midrail as standard in order to achieve equal sight lines and proportions across the range of styles.

However, a number of styles in the collection have been designed to closely emulate traditional timber doors and are therefore best suited to include a deeper Midrail option.

Ultimate Bespoke doors give you the additional options of the 3 section 175mm Midrail or 1 section Deep Timber Look 195mm Midrail*.

Optional Deep Timber Look Cill

The timber style features can be carried right through to the cill.

Ultimate Heritage Doors offer you the option of a timber look PVC-u cill, deeper in proportions to standard PVC-u cills in order to complete the timber look.

Standard Midrail



175mm



195mm

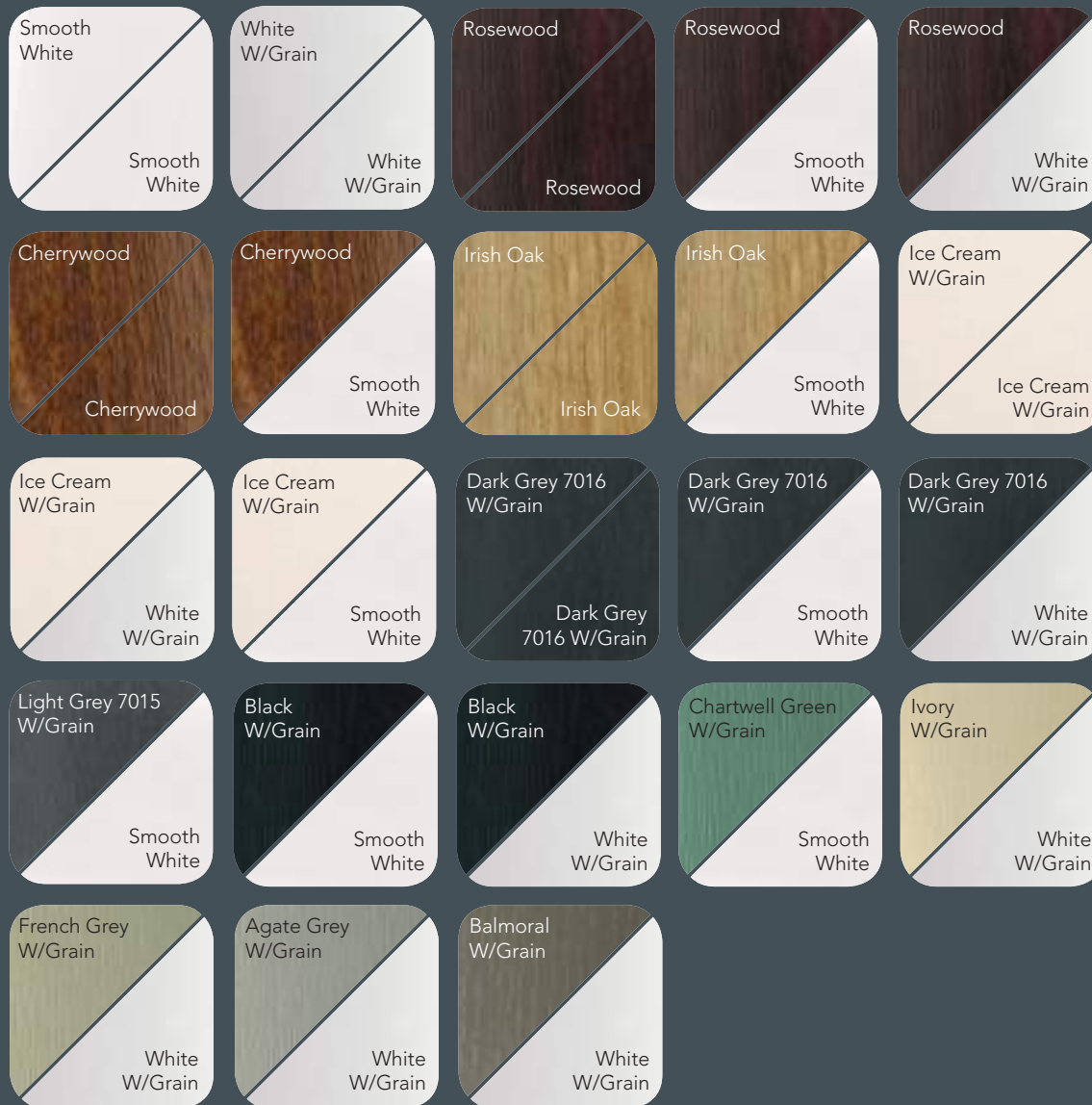


The Lavenham

Including the 1 section 195mm Midrail

*Options may be determined by frame and colour choice.

Choose from a selection of Heritage door finish options...



Due to possible variations in the printing process, please refer to physical colour swatches for an accurate representation of the above colours.

...or have your door spray painted in any colour of your choice

If you would like a colour that is not within our range of woodgrain foils, we can arrange to have your door spray painted in the colour of your choice.

Specialist coatings combined with proven application methods, provide a finish that is tough, durable and protected against all weather conditions.





Sudbury Style in Agate Grey



Ixworth Style in Balmoral



Timber-look Joints

For the authentic timber look, Ultimate Heritage doors offer you the option of Genus timber-look joints.

An alternative to 45° welded joints, these are designed to emulate the traditional butt joints seen on timber doors.



Hadleigh Style in Balmoral



Lavenham Style in French Grey



French Doors

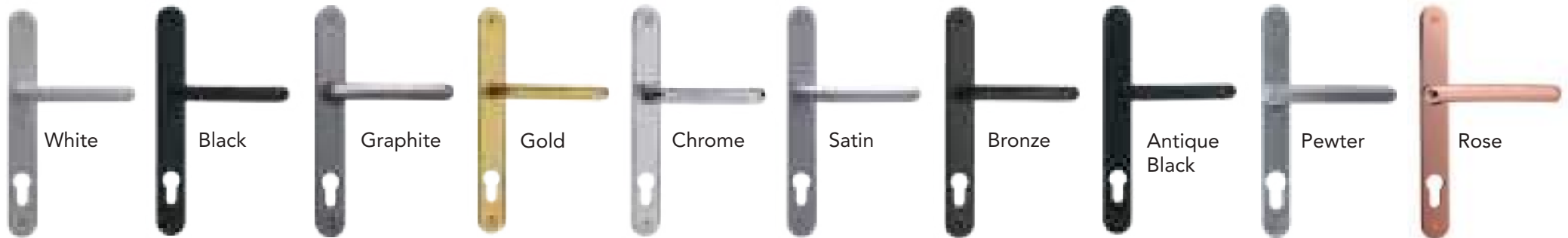
If you have selected a colour from our heritage range for your windows or perhaps your front or back door, it is quite possible you will want to match these with a set of French doors.

The Ultimate Heritage collection makes it easy for you to do this with the same available finish options on French doors as there are for windows and entrance doors.

Georgian bars can also be added to French doors in order to follow the design through when Georgian bars are featured in other windows and doors throughout the property.

DOOR FURNITURE

Door Handle Options



Swan Neck Handle
(finishes to match
above handles
except Pewter
and Rose)

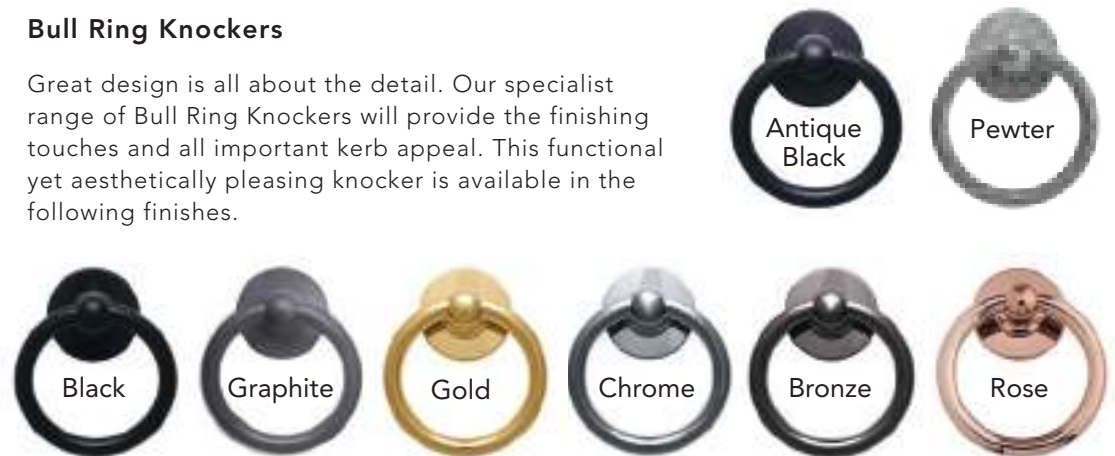
Pad Handle
(finishes to match
above handles
except Pewter
and Rose)



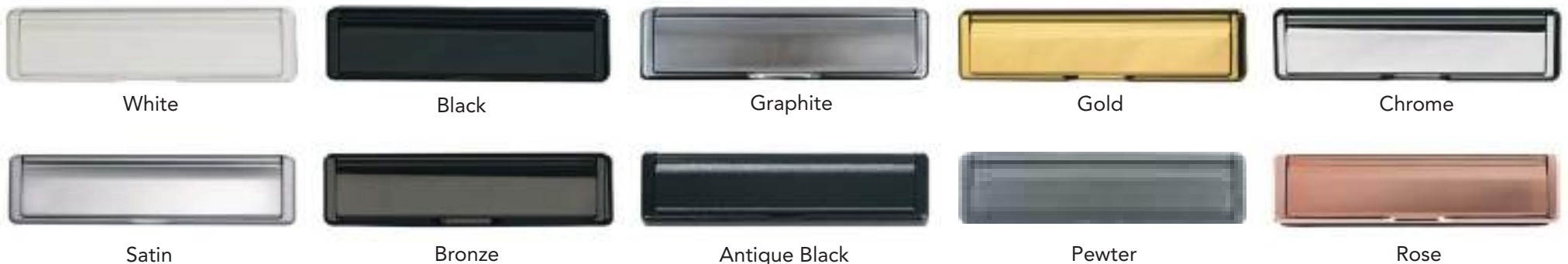
Victorian and Slim Victorian
Urn Knockers (finishes to match
above door handles except
Pewter and Rose)

Bull Ring Knockers

Great design is all about the detail. Our specialist range of Bull Ring Knockers will provide the finishing touches and all important kerb appeal. This functional yet aesthetically pleasing knocker is available in the following finishes.



Letter Box Options

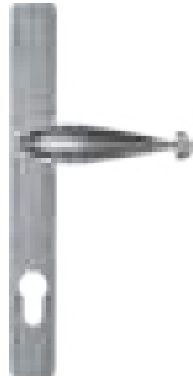


Period Door Furniture

For period style doors, the below ornate furniture is available.



Architectural Letter Box
(Pewter & Graphite only)



Regal Handle
(Pewter only)



Spire Knocker
(Pewter only)



Decorative Door Knobs

This elegant range is available in the following finishes.

White	Satin
Black	Bronze
Graphite	Pewter (shown)
Gold	Antique Black
Chrome	

Grade 316 Austenitic Stainless Steel

For areas of the country that are particularly susceptible to increased corrosion such as coastal areas, you have the option of our Grade 316 Austenitic Stainless Steel suite of door furniture. The suite comprises of a handle, door knocker and letter box as featured right.



Offset Pull Bar Handle

Contemporary door styles can be enhanced further with the addition of Grade 316 Austenitic Stainless Steel offset pull bar handles.

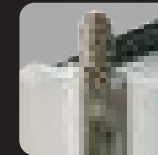
You have a choice of 3 bar lengths, 1800mm, 800mm and 400mm.

Door Security

For your security, Ultimate Doors are fitted with a robust **12/14 point multi-lock**.

Ultimate 12/14 Point Lock

- 2 x top and bottom shoot bolts
- 3 x outer/inner facing hook locks
- 2 x dead locks
- 1 x centre locking latch
- 4/6 x roller cams (dependent on door height)
- Plus 2 x Optional Anti-jemmy Hinge Bolts



Shoot Bolts



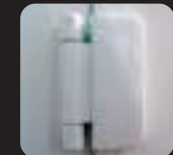
Hook & Dead Locks



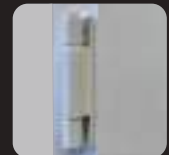
Compression Rollers Cams



Anti-jemmy Hinge Bolts (Optional)



Standard Hinge (other finishes available)



Optional Pencil Hinge (Heritage Doors Only)

To prevent cylinder manipulation, Ultimate doors are fitted with a 3 star high security Yale cylinder, and for convenience all doors are supplied with 5 keys as standard.



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Partnership secured with **Yale**

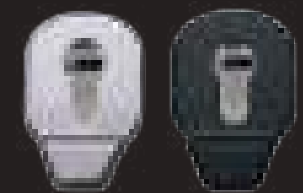


Townhouse Lock Option

As an alternative to the standard locking system, you may wish to consider our townhouse lock option.

The townhouse lock is completed with a traditional escutcheon finger pull.

This option also includes the high security cylinder as detailed above.



Escutcheon Finger Pull
(finishes to match standard handles except Satin and Pewter)

Glazing

Often entrance door design is dictated by the need for extra light, or the desire to retain the original period design.

Our door range not only gives you a terrific choice of colours and designs but the flexibility of our glazing options allow you to either 'go create' a new look or stay classic and authentic.

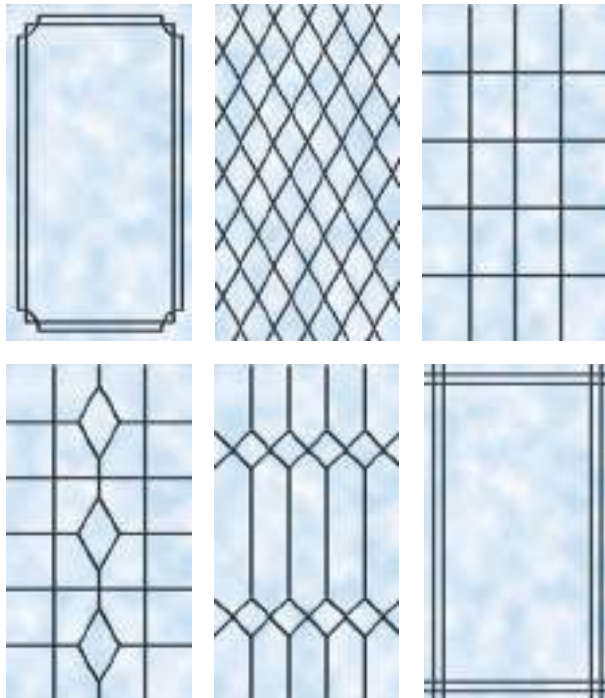
The options are simply vast and include plain glass, obscured, coloured, etched glass, leaded and bevelled designs. All of these include a multitude of variations so you are sure to find something to suit the style of your door and property.



SD3G bevelled glass
and lead combination



SD14G elegant clean lines achieved
with an etched glass design

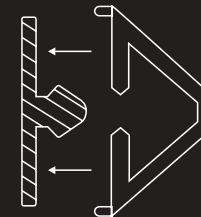


Lead patterns can really help to
accentuate period features.

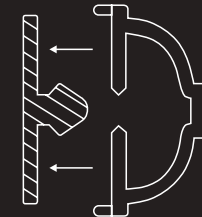
Georgian Bar Design

Our authentic Georgian Bar design will instantly create the period look.

Because the bars are fixed to full length aluminium backing strips, there is no risk of the bars warping or bending.



Putty line Georgian Bar



Sculptured Georgian Bar

Decorative Glazing

Coloured and bevelled glass designs can offer a traditional appearance, whilst more simplistic etched glass designs give a contemporary look.

The dimensions of these glass patterns can be adapted to suit the style of your chosen door with half, dual, and full height glazed panels.

You may wish to personalise your home further by having your house number etched or bevelled within the design.



SD1G



SD2G



SD3G



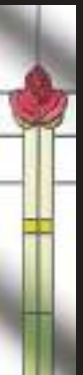
SD4G



SD5G



SD6G



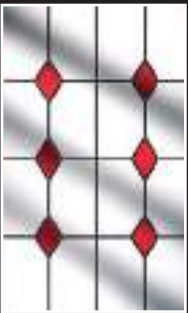
SD7G



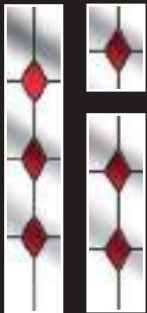
SD8G



Full Height
Glazed Panels



Half Glazed
Panels



Dual/Quarter
Glazed Panels



Etched house number



SD9G



SD10G



SD11G



SD12G



SD13G
Fully Etched



SD14G
Etched with
clear border*



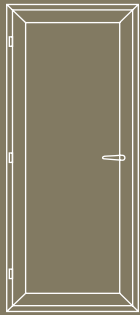
SD15G



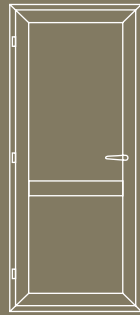
SD16G

The above designs are for guidance only, please speak to your consultant for advice on the full range of options.
The above designs are for 28mm double glazed units with any bevels attached to clear glass combined with a backing glass of choice.
*SD14G Etched background with 15mm wide clear border positioned 25mm from visible edge of glass.

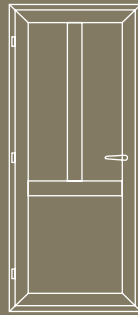
Style Selector



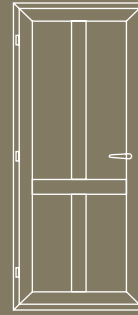
Yeldham



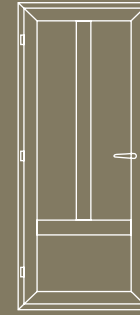
Cornard



Melford



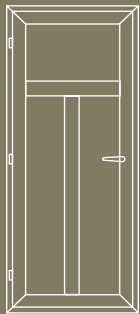
Sudbury



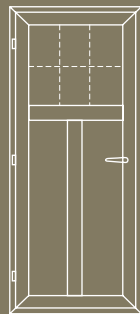
Newton



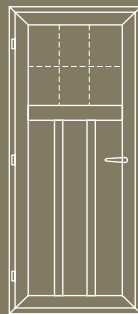
Nayland



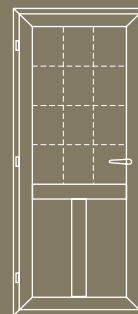
Kersey



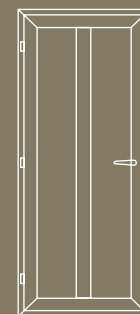
Ixworth



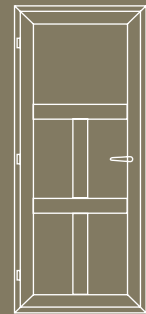
Ixworth 2



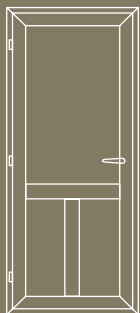
Boxford



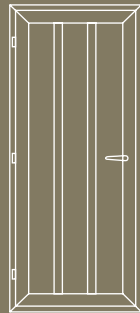
Belchamp



Stour



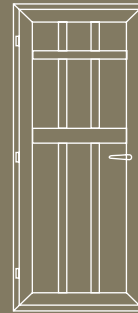
Pebmarsh



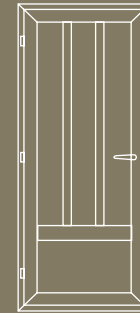
Hedingham



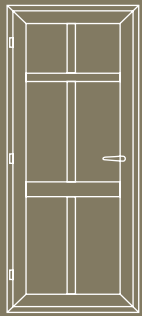
Gosfield



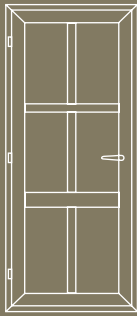
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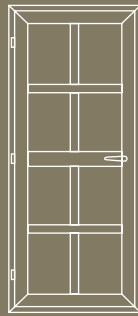
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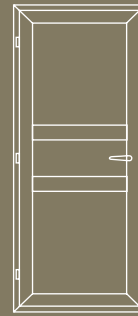
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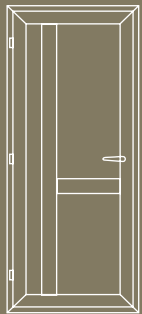
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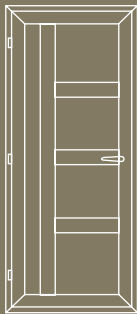
Cavendish



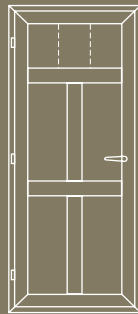
Bures



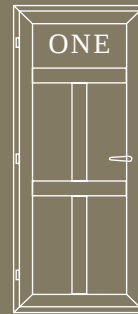
Colne



Brett



Polstead



Hadleigh

The designs shown in the style selector are there to guide you and demonstrate the versatile range of options available.

Alternatively, you may choose to sit down with your consultant and create a bespoke design that is unique to you and your property.



Bespoke Design - Lindley, with 1 section 195mm Midrail



Heritage Style ♦ High Security ♦ Energy Efficient
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